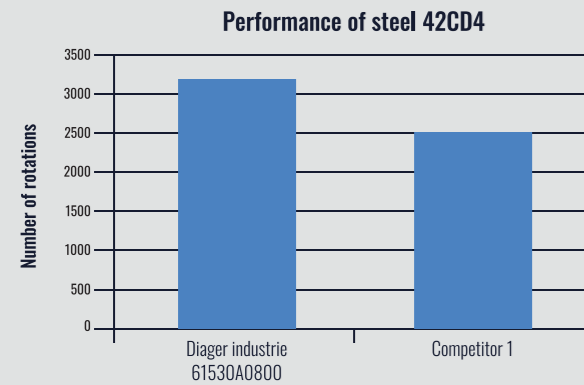


DRILL 61330A AND 61530A
PERFORMANCE

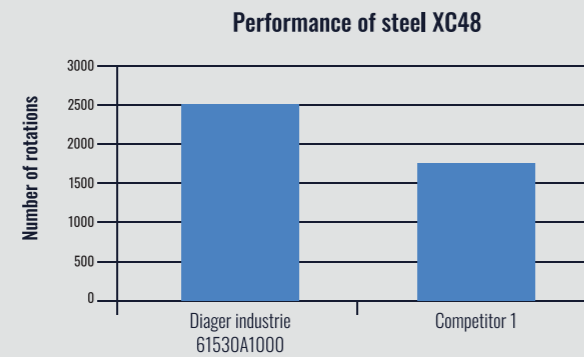
LIFESPAN OF STEEL 42CD4



Parameters

Drilled material : **ACIER 42CD4**
 Drill bit Ø8
 Drilling depth : **32mm**
 Cutting speed (Vc) : **65m/min**
 Feed per revolution (f) : **0,20mm/rev**
 Lubrication from the centre

LIFESPAN OF STEEL XC48



Parameters

Drilled material : **ACIER XC48**
 Drill bit Ø10
 Drilling depth : **50mm**
 Cutting speed (Vc) : **100m/min**
 Feed per revolution (f) : **0,20mm/rev**
 Lubrication from the centre



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